

ADVIK P14	TPM CIRCLE NO :-06	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN IDEA SHEET																																																																						
	TPM CIRCLE NAME: OT	LOSS NO. / STEP																																																																															
	DEPT :- Store	RESULT AREA	P	Q	DEF :- A	C	D	S	M																																																																								
CELL :- F.G store	CELL NAME:- store	MACHINE / STAGE :-	OPERATION:-																																																																														
KAIZEN THEME :- Avoid the Chance of Trolley fall down outside during movement at Dispatch Time.		IDEA :- Provided Stopper rod at dispatch DOCK..																																																																															
WIDELY/DEEPLY:-		COUNTERMEASURE:- Provided a Safety Iron stopper rod to avoid chance of trolley fall down outside at dispatch time								<table border="1"> <tr><td>BENCHMARK</td><td>00 No.</td></tr> <tr><td>TARGET</td><td>00 No.</td></tr> <tr><td>KAIZEN START</td><td>01.06.2016</td></tr> <tr><td>KAIZEN FINISH</td><td>02.06.2016</td></tr> </table>		BENCHMARK	00 No.	TARGET	00 No.	KAIZEN START	01.06.2016	KAIZEN FINISH	02.06.2016																																																														
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PROBLEM / PRESENT STATUS:- Chance of Trolley fall down outside during movement time at dispatch area due to no provision of stopper rod		<table border="1"> <tr><td colspan="10">TEAM MEMBERS :-</td></tr> <tr><td colspan="10">Mr. Krishna</td></tr> <tr><td colspan="10">Mr.Chethan</td></tr> <tr><td colspan="10">BENEFITS :-</td></tr> <tr><td colspan="10">1)Avoid Trolley Brocken after fall down</td></tr> <tr><td colspan="10">2)Good Safe condition at DOCK.</td></tr> <tr><td colspan="10">3)Avoid Future Complaints.</td></tr> </table>										TEAM MEMBERS :-										Mr. Krishna										Mr.Chethan										BENEFITS :-										1)Avoid Trolley Brocken after fall down										2)Good Safe condition at DOCK.										3)Avoid Future Complaints.									
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WHY - WHY ANALYSIS :-		RESULT :-																																																																															
Why1: Chance of Trolley Fall down during Dispatch Why2: Outward DOCK (Dispatch) in open Condition Why3: No Provision of stopper for trolley Movement at outward DOCK.(Dispatch)		Good Safe Condition																																																																															
ROOT CAUSE :- No Provision of stopper for trolley Movement at outward DOCK.		WHAT TO DO:																																																																															
		HOW TO DO:																																																																															
		FREQUENCY:																																																																															
		COST INCURRED FOR MAKING KAIZEN																																																																															
		MAT. COST IN RS			LABOUR COST IN RS			TOTAL COST IN RS																																																																									
		00			0			00																																																																									
		SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT																																																																															
		SL.	CELL	TARGET	RESPONSIBILITY	STATUS																																																																											
		1	Store		F.G store	Done																																																																											
REGISTRATION NO. & DATE : #1160, 16.06.16																																																																																	
REGISTERED BY :- Krishna Murthy Ballal																																																																																	
MANAGER'S SIGN :- Prakash K																																																																																	